

Work Order ID 160993***160993***

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Friday, May 05, 2017 2:26:40 PM

Item ID: D3800-3-100 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Hook And Loop Strip (1" Hard)
Start Date: 5/8/2017 Start Qty: 150.00 ***150*** Cust Item ID:
Required Date: 5/10/2017 Req'd Qty: 150.00 ***150*** Customer:
Reference:
Approvals: Process Plan: MAY 05 2017 Date: DAS 13 8-89 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3800	Rev B								

100

0.00

100

Purchasing

Purchasing

PURCHASING

Memo

Issue P/O:

36214
Purchase Part Number: 9776K97 (5FT), 9776K113(10FT), 9776K13(15FT),
9776K23(30FT), 9776K117 (50FT), 9776K33(75FT), 9776K93(combination
pack)

Supplier: McMASTER CARR Certificate of conformity is required

0.00

150 MAY 05 2017

DAS
13
8-89

110

0.00

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

Ensure Material Release Note is attached

3.00

150x8017-58

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Required Date: 5/10/2017 Req'd Qty: 150.00 ***150*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- All purchased or subcontracted products Memo	0.00 0.00				150			DAS 38 9-89 MAY 08 2017
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>SL49</u> Memo	0.00 1.50				150			MAY 08 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 15.00							17/5/9  DAS 21 9-89 MAY 09 2017

Friday, May 05, 2017 2:26:40 PM

1 609.93

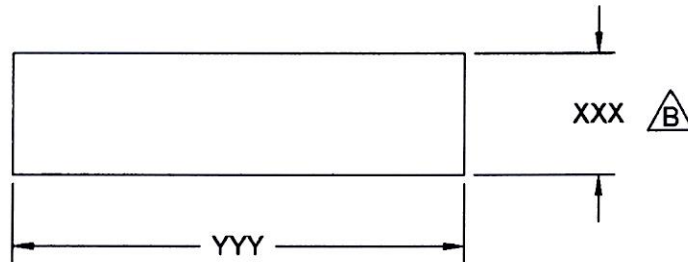
D3800-3-100

Required Qty: 150.00

Comments: IPP Rev:A 08-10-21 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
9776K33		Purchased	No			100	f	0.0000	1	150			
9776K33													
Hook And Loop Strip 1"													

SPECIFICATION CONTROL DRAWING



DAS
13
9-89

MAY 05 2017

DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP)
D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) B W/O. 160993

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94

B
B
B

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
BEIGE COLOR
ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED

B	ADD 1" WIDTH OPTION, "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>EE</i>	D3800	SHEET 1 OF 1
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36214**

Purchase Order Date 5/5/2017
PO Print Date 5/5/2017

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Order From :
MCMASTER-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

VU-MCM001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 330 995 5500

Ship To Contact
Ship To Phone
Ship Via: Purolator ground ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency USD
FOB FCA - (Free Carrier)

Line Total: \$181.18

4 9776K33

Hook And Loop Strip 1" 5/10/2017
Yes
5/10/2017

150.00

\$1.17 \$175.73

AS PER DWG D3800 REV. B
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Line Total: \$175.72

5 71400-11 75045A66 2216
ADHESIVE GREY

5/10/2017
Yes
5/10/2017

1.00
Each

\$188.24 \$188.24

Line Total: \$188.24

Deliver To: ANDY

6 71550-15 90145A624 DOWEL PIN
3/8

5/10/2017
Yes
5/10/2017

20.00
Each

\$7.78 \$155.60

NEW JIG LARGE FAD

Note:

5/5/2017



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO36214
Order Placed By
Chantal Lavoie

McMaster-Carr Number
2894755-02

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05/05/2017

Line	Product	Ordered	Shipped
1	30365T35 Eye-to-Clevis Swivel - Not for Lifting 316 Stainless Steel, 5-3/4" Long	2 Each	2
2	59915K274 Corrosion-Resistant Ball Joint Rod End 3/8"-24 Thread, Right Hand	10 Each	10
3	9776K38 1" Wide x 75' Long Loop, Adhesive Back, Beige	2 Each	2
4	9776K33 1" Wide x 75' Long Hook, Adhesive Back, Beige	2 Each	2
6	90145A624 18-8 Stainless Steel Dowel Pin 3/8" Diameter, 1" Long, Packs of 5	20 Packs	20
7	90145A542 18-8 Stainless Steel Dowel Pin 1/4" Diameter, 1" Long, Packs of 10	2 Packs	2
8	8492A064 Press-Fit Drill Bushing with Head 0.2656" ID, 1/2" OD	8 Each	8
9	3344T54 Ratchet Puller with Wire Rope Standard Handle, 2000 lbs. Capacity, 12 Feet Reach	1 Each	1
10	2757A34 Cutting Wheel for Tube and Pipe Cutter Ridgid 35S, Packs of 2	2 Packs	2
11	3033A232 Heat-Resistant Cobalt Steel Jobbers Drill Bit Wire Gauge 20, 3-1/4" Overall Length, 1.9" Drill Depth, 135Deg Point	12 Each	12
12	8491A105 Press-Fit Drill Bushing 0.161" ID, 1/2" Long	40 Each	40
13	7219K5 1 Gang Industry Designation Blank Cover for Weatherproof Outlet Box	6 Each	6
14	2105T12 Plastic Surface-Mount Outlet Box White, for 1 Device	10 Each	10
15	4372T28 Spray Bottle with Checklist and Write-on Area 24 oz. Capacity, Packs of 4	1 Pack	1

Shipped separately from our Chicago warehouse on 05/05

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5 75045A66 Flexible Epoxy Structural Adhesive 3M 2216, 26.6 oz. Can

1
Each 1